

Technical Bulletin 106

4012 Rear Paint Damage

Date: 20/12/2022

Priority: Low Priority.

Overview: Kelly is always seeking to improve its machines and designs in collaboration with our customers. Commencing June 2023 all new Model 4012 machines will be shipped with rear 'A Frame' (1540-03-3) guards. See item 2 figure 1 below. It has become evident that in some situation's discs contact the rear 'A Frame' causing damage. The provided parts will repair and prevent this issue from occurring on your machine.

Parts Provided:

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1510-650A	Guard Assembly	2
2	0451-GLOSSGREEN	Kelly Green Aersol Paint Can 350G	1

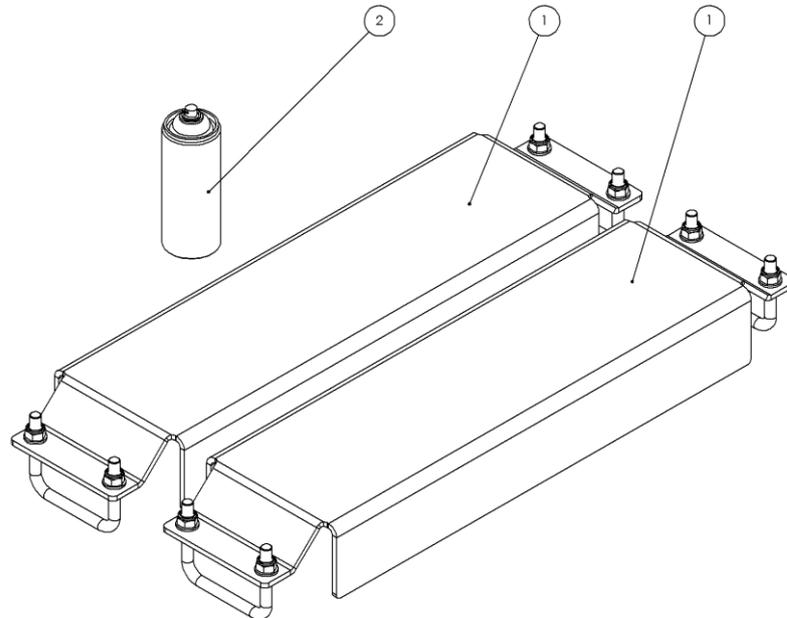


Figure 1 - 0510-0022

Operators manual available at <https://eu.kellytillage.com/operating-instructions-manuals/>

Procedure:

1. Position your Kelly on firm and even ground.
2. Unfold machine to working position. *Refer to operator's manual, section 2 'Machine Operation' pages on 'Basic Operation - Unfolding'.*

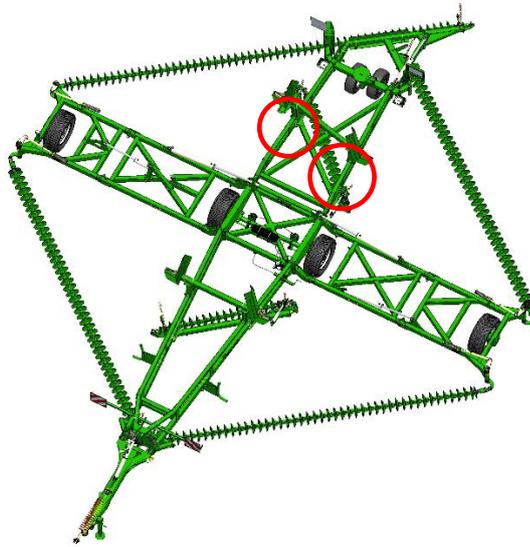
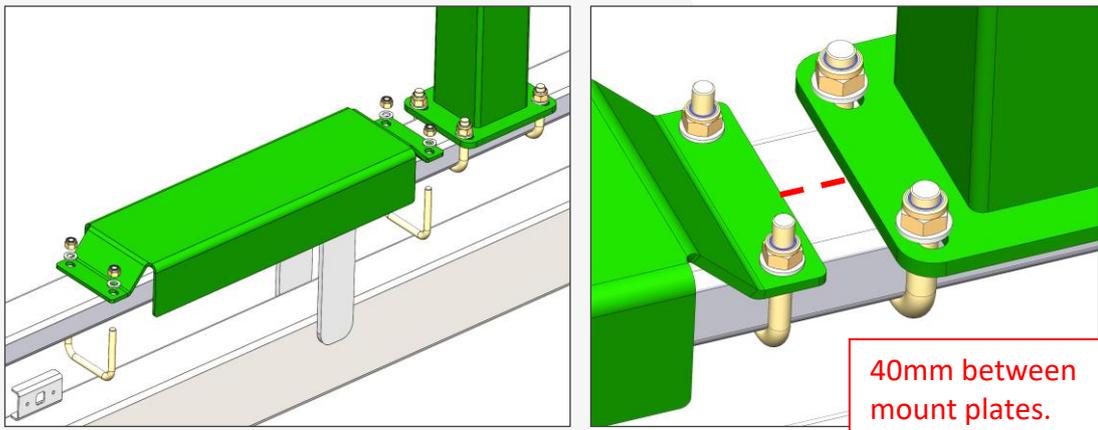
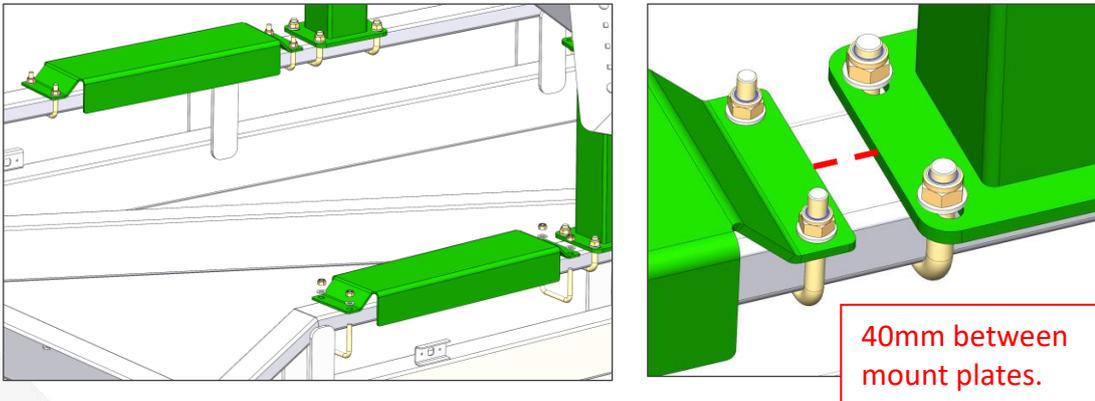


Figure 2 – Location for guards and potential damage.

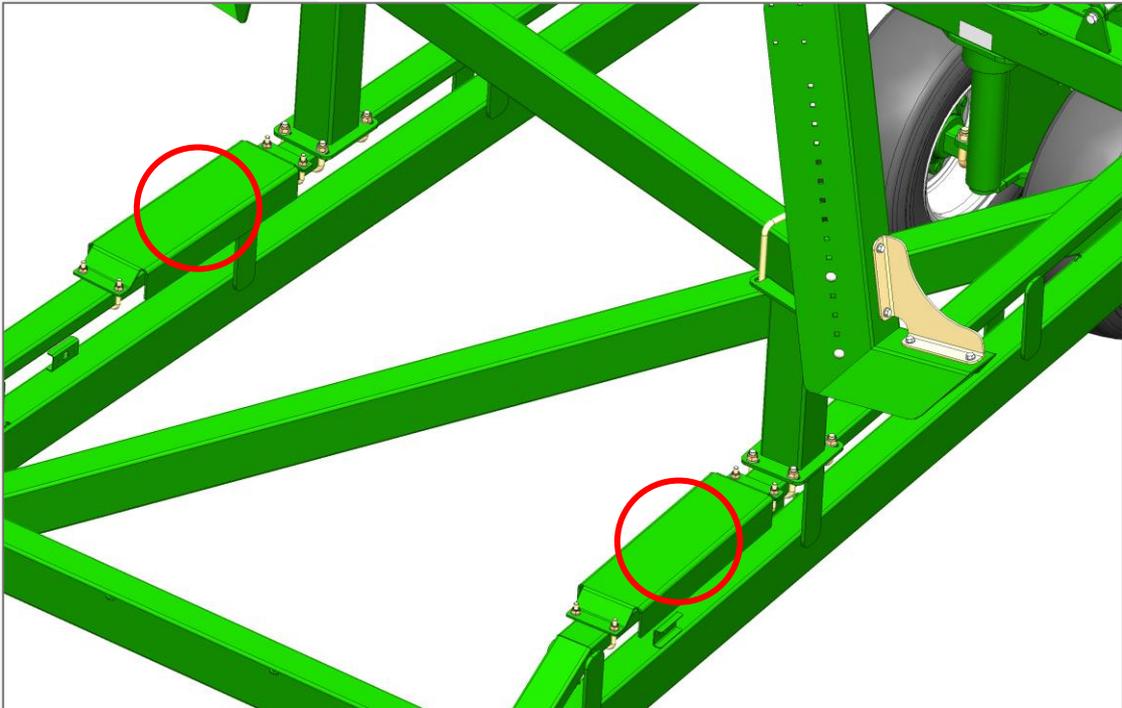
3. Inspect rear A Frame (1540-03-3) for paint damage. *See figure 2 above.*
4. If paint has been damaged, use Kelly supplied spray paint.
5. Install both parts 1510-650A on the rear A Frame 1540-03-3 according to the illustrations below.





10. Upgrade of rear A Frame (1540-03-3) is now complete.

11. Fold machine and check discs touch parts 1510-650A instead of 'A Frame' (1540-03-3).



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