

## Technical Bulletin 100

### Pin Locking Bolt Upgrade

**Date:** 28/07/2022

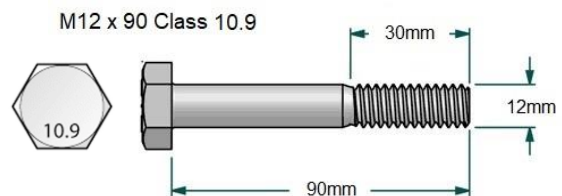
**Priority:** High Priority, Inspect and Replace

**Overview:** Bolts used to lock the rotation of the tow hitch pivot pin have been found to shear off. Because of this, future machines will be assembled with M12x90mm Class 10.9 bolts in this position. These bolts are both longer and a higher-grade material.

This technical bulletin outlines the locking bolts to be inspected, monitored, and in the case of a failure replaced with the improved spec. bolt.

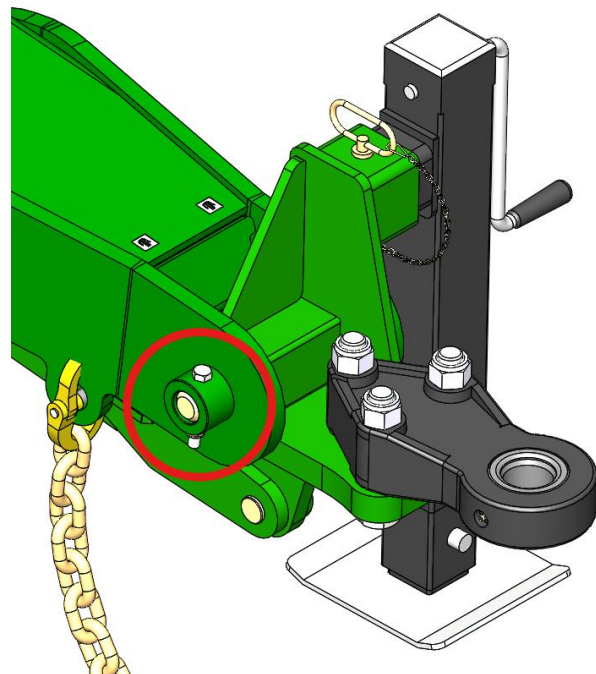
#### Parts Provided:

Part Number	Description
0211-1290HT	M12 x 90 Class 10.9 ZP Bolt



**Inspection Point: Tow Hitch Pin** – The two locking bolts which secure the tow hitch pin in place (pictured right) Need to be closely monitored. If a failure is experienced these need to be replaced immediately with the specified upgrade bolt.

If you have any questions or issues regarding the warranty process, please do not hesitate to contact the Kelly Team at: [warranty@kellytillage.com](mailto:warranty@kellytillage.com)



**Important Warranty Information:**

Inspecting and replacing locking bolts is crucial in maintaining the integrity and quality of the machine and to avoid costly breakdown and repairs. Failure on the part of the dealer and/or the customer to make or arrange this fix could, under the terms of the Kelly warranty policy result in the warranty of the machine being null and void. Moreover, the fix must be performed with parts or components supplied by Kelly. Failure to do so, under the terms of the policy, would mean the warranty would be void.

**Replacement Parts can be ordered from:****North America:**

*Hood & Company, Inc*

*Phone: 417-865-2100*

*Email: [parts@hoodco.com](mailto:parts@hoodco.com)*

**Australia:**

*Kelly Tillage*

*Phone: 08-8667-2250*

*Email: [parts@kellytillage.com](mailto:parts@kellytillage.com)*

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