



### 62HDX Jockey Wheel Replacement

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Machines affected carry the following serial numbers:

118013-62HDX; 118036-62HDX; 118037-62HDX; 118041-62HDX; 118042-62HDX; 118043-62HDX;  
118063-HDX; 118064-62HDX; 118065-62HDX.

The Heavy Duty Jockey Wheel for the 62HDX machine (Part number 1210-80) has been shown in some cases to experience fatigue cracking leading to a failure of the shaft during operation. A updated design has been proven, eliminating the source of the fatigue cracking and using a larger diameter shaft.

Procedure for disassembly should be as follows:

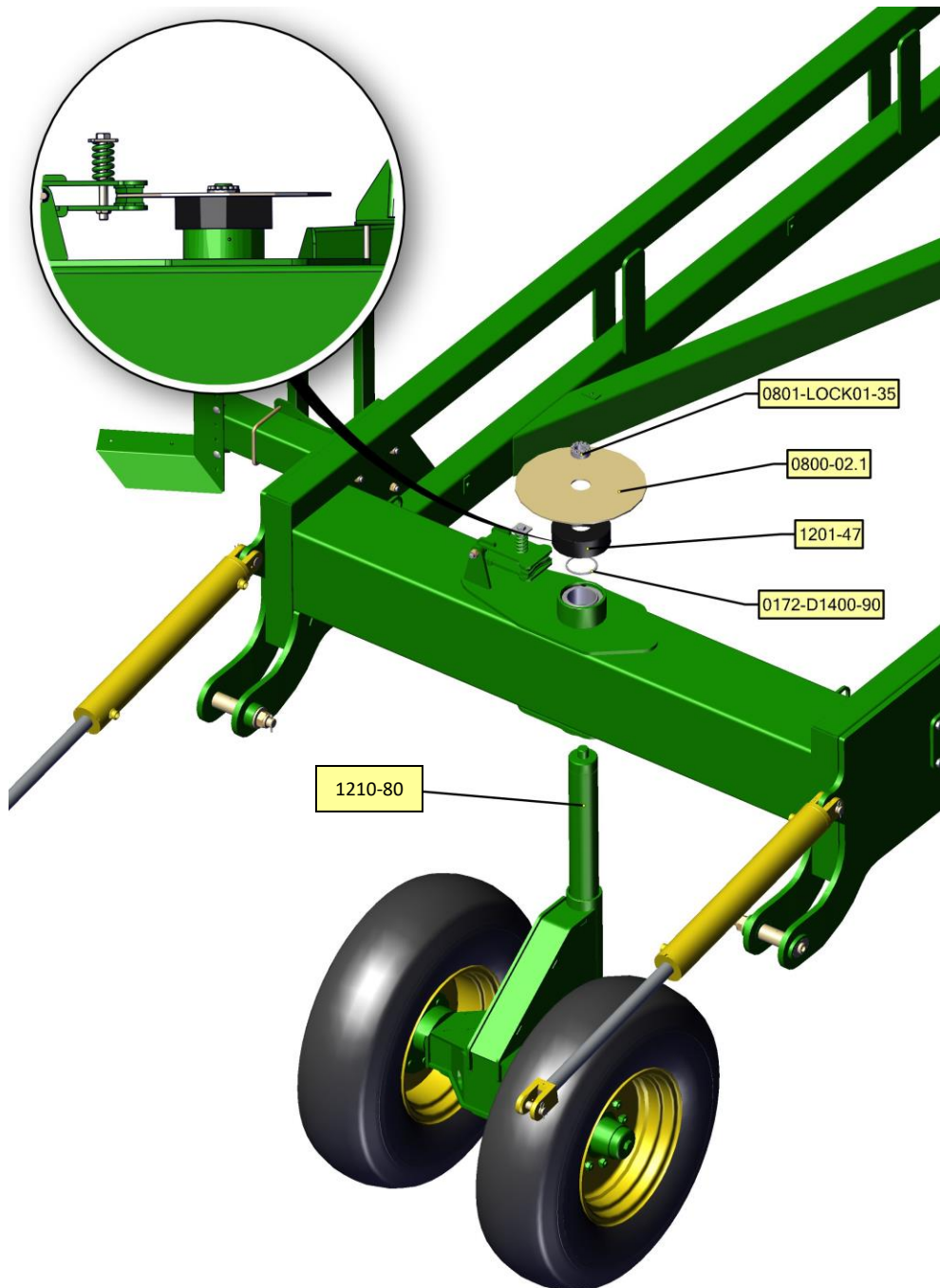
1. Support the Rear A-Frame (1265-03) on trestles to allow disassembly to occur.
2. Remove wheels and stub axles from jockey wheel assembly.
3. Loosen Clamping Element (0801-LOCK01-35) bolts, remove Clamping Element and Brake Caliper Plate (0800-03.1).
4. Remove jockey wheel assembly (1210-80) and replace with revised version.
5. Install circlip 0172-D1400-90 in the groove on the shaft above the top bearing.
6. Replace existing dust cover (1201-43) with replacement dust cover (1201-47)

Complete steps 1-3 in reverse to complete the installation process.

See overleaf for important note.

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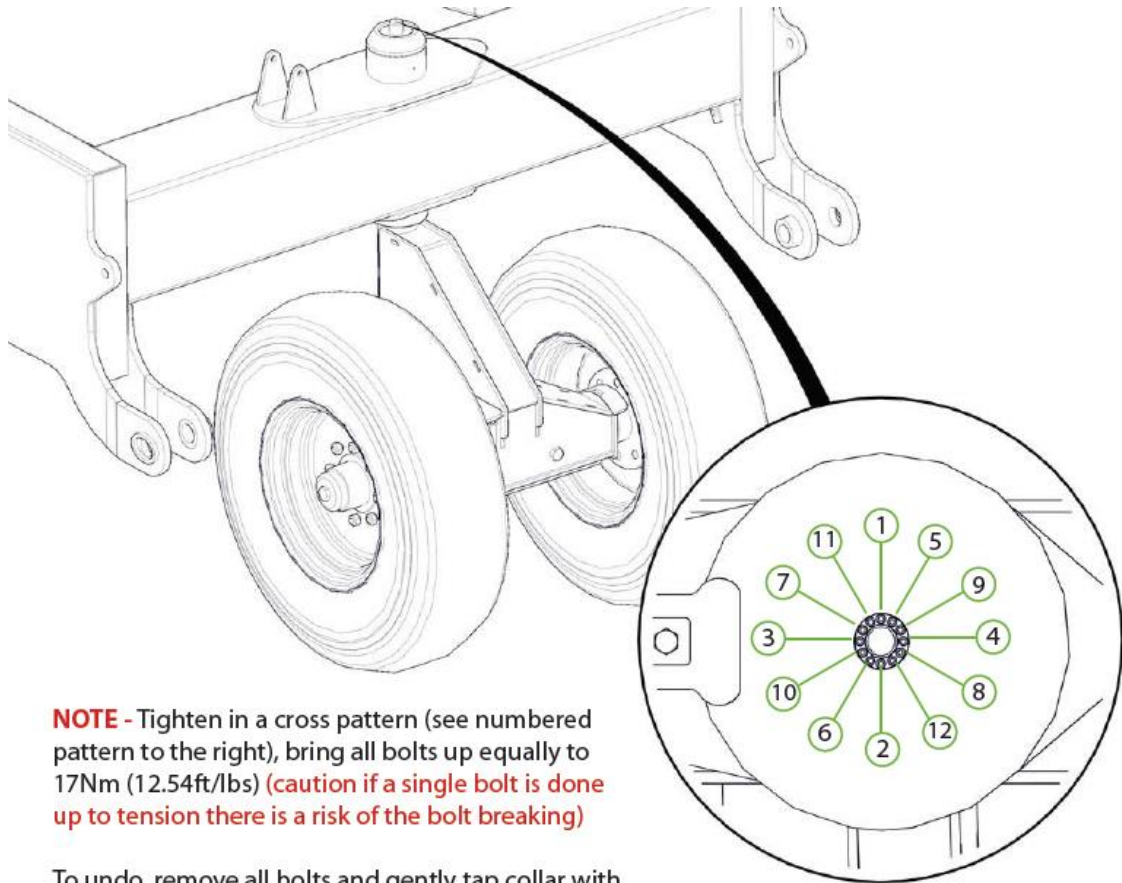
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**NOTE:**



**NOTE** - Tighten in a cross pattern (see numbered pattern to the right), bring all bolts up equally to 17Nm (12.54ft/lbs) (caution if a single bolt is done up to tension there is a risk of the bolt breaking)

To undo, remove all bolts and gently tap collar with hammer. The collar will become loose.

In order to support a warranty claim, photographic evidence of the replacement work must be submitted with the claim.