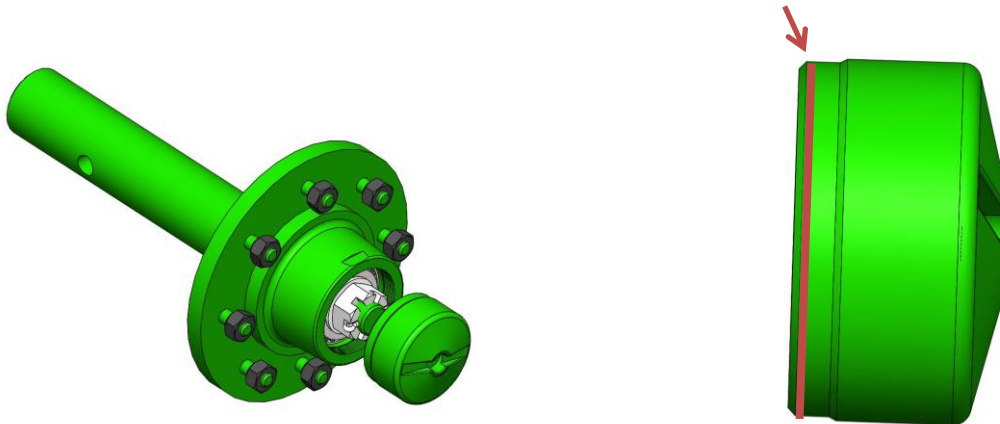


For Models-
30'/40'/45'

Axle Locations

Please find attached servicing specifications for Kelly Engineering Axles, Please follow [1] Before refitting an alloy screw-in grease cap clean any residual dirt, grease, Loctite or Holdit from both the hub thread and the grease cap thread with a non-corrosive cleaning agent, such as Dymark Brake & Parts Cleaner [non-chlorinated] P/N 42035002 or Dymark Brake & Parts Cleaner P/N 42035001 or similar product. (this step is **CRITICAL** to the success of the Loctite bond)

[2] Apply a bead of Loctite 277 or Holdit T77 to both cleaned threads in a continuous line around the second or third thread in from the front of the threaded surfaces.



Servicing of Dust Caps

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[3] Gently engage the thread of the cap into the thread in the hub. Make totally sure that no cross threading is happening.

[4] Next tighten the cap to the manufacturers recommended setting of 100Nm's using a torque wrench. (This Step is **CRITICAL** to success of the Loctite bond)

[5] Clean the external residual [squeezed out] Loctite 277 or Holdit T77 off with a clean rag.

If dust cap is missing please quote -0741-D-CAPA6T (Main Wheel Dust Cap)

When Ordering -0741-D-CAPLC4T (Jockey Wheel Dust Cap)

